



# RUST BUSTER

**RB7121**  
**Spare Tire Crossmember**  
**1995-2004 Toyota Tacoma**



### REQUIRED TOOLS

Jack Stands or Lift  
Paint/Primer  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
Hammer

### KIT CONTAINS

Spare Tire Crossmember  
Support Bar  
M10 Steel Hex Nut  
M10 Flanged Hex Head Bolt  
M8 Serrated Lock Nut  
M8 Flanged Hex Head Screw

### QTY

1  
2  
10  
10  
4  
4



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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses in the work area.

### 4) UNINSTALL

With a 13mm and 15mm socket, remove the bolts and nuts retaining the factory spare tire crossmember. Then, remove the crossmember.

### 5) INSTALL

Insert the spare tire crossmember into place, one side at the time.

With a 13mm socket, install the M10 bolts. With a 15mm socket, install the M10 nuts. Repeat on both sides.



Hammer the crossmember into place, making sure the holes align.



Using a 13mm socket, screw the support bars into place with the included M8 nuts and bolts.





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### 6) PAINT

Paint the part with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

