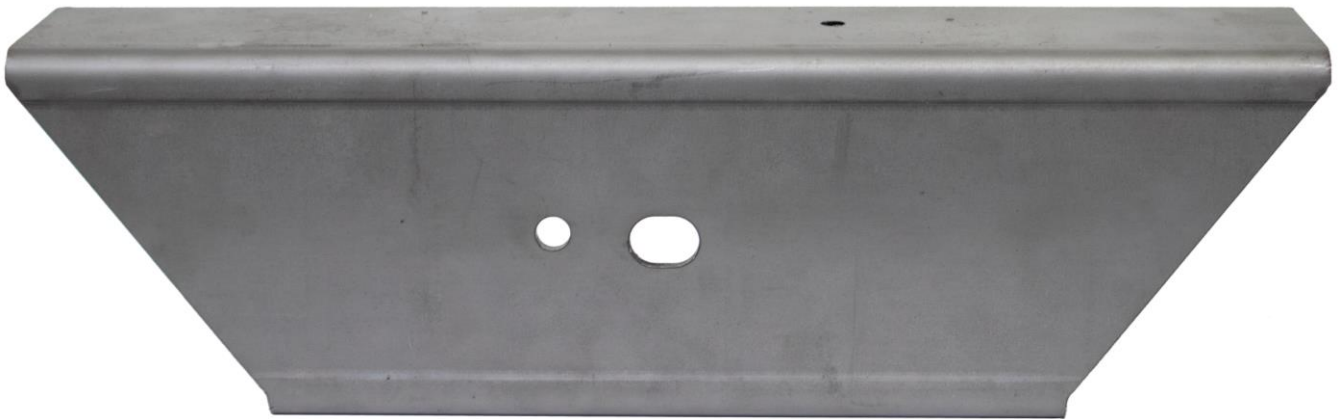




# RUST BUSTER

**RB7353L & RB7353R**  
**Over-Axle Frame Section**  
**1973-1987 Chevy K10 & K20**



#### REQUIRED TOOLS

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
Hammer  
Paint Marker

#### KIT CONTAINS

Over-Axle Frame Section  
M10 Flanged Hex Screw  
M10 Flange Locknut

#### QTY

1  
2  
2



# RUST BUSTER

## RB7353L & RB7353R Over-Axle Frame Section 1973-1987 Chevy K10 & K20

### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

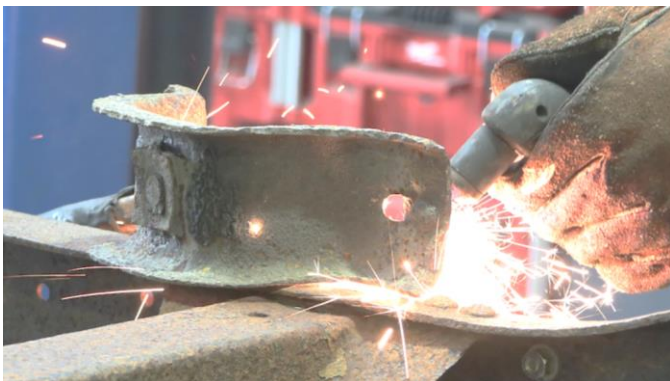
## RB7353L & RB7353R Over-Axle Frame Section 1973-1987 Chevy K10 & K20

### 3) **PREPARING FOR YOUR INSTALL**

Lift up your vehicle.

### 4) **CUT**

Cut out the rivets holding the bracket on the bottom of the frame in place.



Hold the part up to the frame and mark off its coverage.



Grind down the frame free of rust and debris, revealing bare metal.







# RUST BUSTER

## RB7353L & RB7353R Over-Axle Frame Section 1973-1987 Chevy K10 & K20

Spray the work area with a weldable primer to help prevent against rust development.



### 5) WELD

Hold the part up to the frame and hammer it into place.



Following proper welding procedures, tack weld the over-axle frame section to the frame before welding the part on fully. Weld 100% around all edges.



### 6) REINSTALL

Reinstall the bracket on the bottom of the frame.



### 7) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

