



# **RUST BUSTER**

## **RB7404L & RB7404R Rear Coil Spring Bucket**

**2002-2013 Chevy Avalanche 1500, 2000-2014 Chevy  
Suburban, 2000-2014 GMC Yukon XL, 2003-2013  
Escalade EXT, 2003-2014 Escalade ESV**



### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
C-Clamps  
Wrench  
Paint Marker

### **KIT CONTAINS**

Rear Coil Spring Bucket

### **QTY**

1



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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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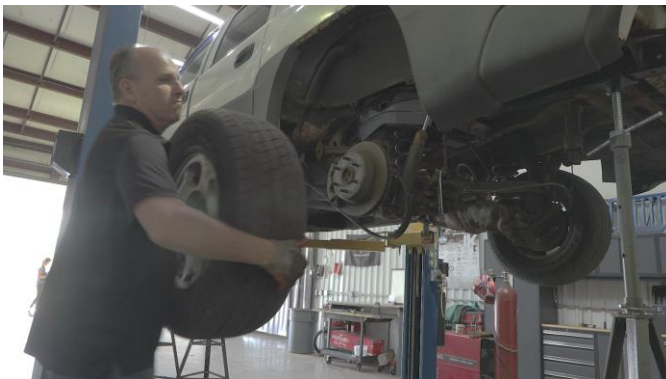
2002-2013 Chevy Avalanche 1500, 2000-2014 Chevy Suburban, 2000-2014 GMC Yukon XL, 2003-2013 Escalade EXT, 2003-2014 Escalade ESV

### 3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Using a 21mm socket, remove the lug nuts.



Using a 21mm socket and wrench, remove the bottom shock bolt, along with the shock. This relieves the spring so we are able to move it out of the way of our work space.



Using an 18mm socket and a wrench, remove the nut holding the sway bar in place.



Remove your bump stop. This makes the part easier to weld on without the bump stop getting in your way.







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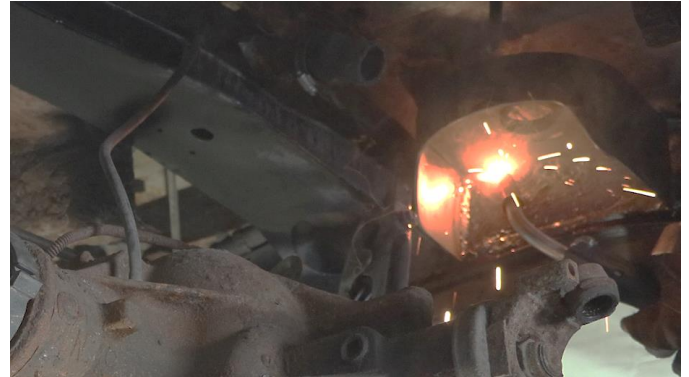
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### CUT

Cut off your factory rear coil spring bucket.



Grind down the frame free of rust and debris, revealing bare metal.



### 5) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



### 4) WELD

Hold the part up to the frame and put it into place.

Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.

### 6) REINSTALL

Reinstall the shock with a 21mm socket. With a 18mm socket, reinstall the sway bar. Then reinstall your wheel with a 21mm socket.