



RUST BUSTER

RB7612
Transmission Crossmember
1994-2004 Chevy S10 &
1994-2004 GMC Sonoma



REQUIRED TOOLS

Jack Stands or Lift
Paint/Primer
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Transmission Crossmember
M10 Flanged Hex Head Screw
M10 Flanged Locknut

QTY

1
4
4



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle and jack up the transmission.

With a 15mm socket, remove the two bolts on each side of the crossmember.

Remove the factory transmission crossmember.

4) INSTALL

Slide in the driver's side of the crossmember into place.



Using a 15mm socket, install the two bolts and nuts on each side of the crossmember.



5) PAINT AND PROTECT

Paint the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

