



**RUST
BUSTER**
FRAMEWORKS

RB8630

**2000-2006 Toyota Tundra
Rear Gas Tank Crossmember**



REQUIRED TOOLS

Jack Stands or Lift
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Gas Tank Crossmember
M8-35mm Hex Bolt
M8 Washer
M8-20mm Flanged Bolt
M10x1.25mm Flange Screw
M10x1.5mm Flanged Hex Screw
M10x1.5mm Flanged Lock Nut

QTY

1
2
2
1
1
6
5



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F R A M E W O R K S

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARE YOUR VEHICLE

Remove your vehicle's bed and gas tank.



Remove the 2 bolts from the EVAP system support with a 12mm socket.



4) CUT

Burn and punch out the 4 rivets retaining the crossmember onto the frame on each side of the vehicle.





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5) **INSTALL**

With the included hardware, install the new crossmember into the frame rails with a 14mm and 17mm socket and wrench.



Spray the part with a primer to help prevent against further rust development.

