



RUST BUSTER

RB7440
Center Body Mount
1973-1991 Chevy K5 Blazer/GMC Jimmy



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Tape Measure
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Center Body Mount
M10 Flanged Hex Screw (15mm)
M10 Flange Locknut (15mm)

QTY

1
4
4



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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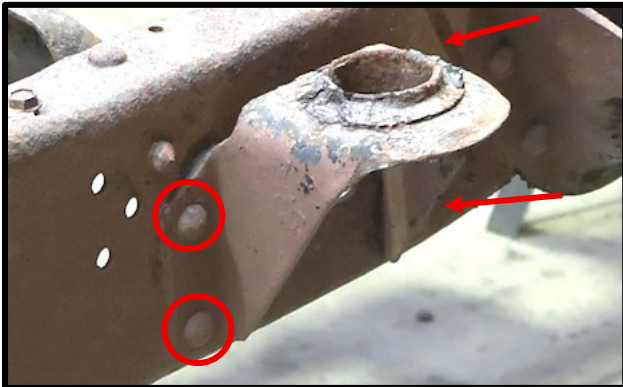
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3) **PREPARING FOR YOUR INSTALL**

Remove your vehicle's **body mount bolts**, lift the **body** off the frame, and remove the **body mount bushings**.

4) **CUT**



Cut off the rivet heads holding the **center body mount**, and use a hammer and punch to remove the studs from the holes.

5) **PAINT**



For this part, we suggest **painting the part and allowing it to dry** prior to installation. For this, we recommend our **Rust Buster Rust Converter and Primer Spray Paint (RB9917)**.

6) **BOLT IN**



Remove any **frame rot or rust in the work area**, and spray the work area with rust inhibitor or primer. Using the **included hardware**, **bolt the center body mount to the frame rail** and tighten it down with an impact.

7) **RE-INSTALL**

Re-install the **body mount bushings**, lower the body back on to the frame, and re-install the **body mount bolts**.