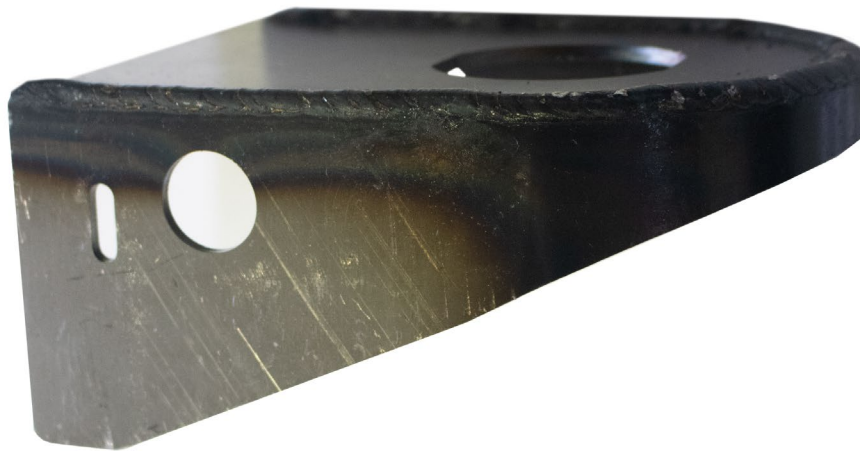




RUST BUSTER

RB8009
Front Cab Mount
1999-2016 Ford F250 Superduty



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Tape Measure
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Front Cab Mount

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



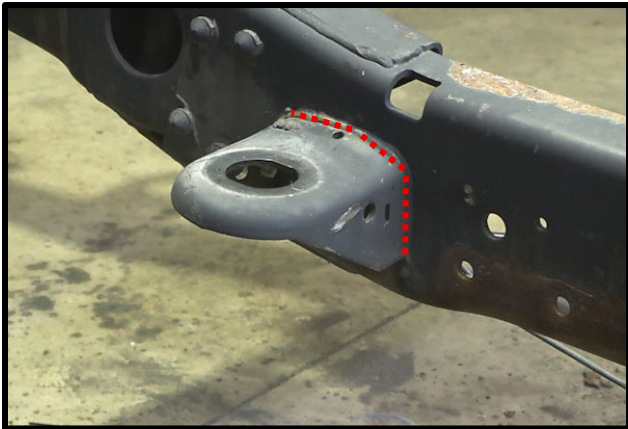
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3) PREPARING FOR YOUR INSTALL

Remove your truck's **cab mount bolts**, then lift and **remove the cab**. Remove the **cab mount bushings**.

4) CUT



Remove the **factory front cab mount** by **cutting along the weld** that holds the mount to the **frame rail**. You **should not need to make any cuts** into the frame rail itself.

5) WELD



Remove any **frame rot, rust, or debris** from the **work area**, and **spray the work area** with a **weld-through primer**. Hold the replacement mount up to the frame rail, using the **factory parts' silhouette** for alignment. Following proper welding procedure, **tac-weld** the part in place prior to welding all edges fully.

6) PAINT



Paint the **part and work area** with **rust inhibitor** to prevent or reduce future rust formation. We recommend our **Rust Buster Rust Converter and Primer Spray Paint (RB9917)**.

7) REINSTALL

Re-install the **cab mount bushings**, and **lower the cab** back down to the frame. **Re-install the cab mount bolts**.