



RUST BUSTER

RB8438
Rear Body Mount
2001-2007 Toyota Sequoia



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
14mm Socket
Ratchet
Fire Extinguisher

KIT CONTAINS

Rear Body Mount
M10 Steel Hex Nut (Welded)
M10 Steel Flanged Hex Screw

QTY

1
2
2



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

You may need to slightly jack up the body to relieve tension on the body mount bolt and bushing. Remove the body mount bolt and bushing.

4) CUT

Remove the factory rear body mount.



Clean and grind down the frame free of rust and debris, revealing bare metal.



Paint the part and work area with a weldable primer to help prevent against rust. Line up the bolt and bushing with your body before welding it on.



5) WELD

Following proper welding procedures, tack weld the rear body mount onto the frame before fully welding on the part. Weld 100% around all edges.





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6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation. We recommend our Rust Buster Rust Inhibitor and Primer Spray Paint (RB9917).



7) **REINSTALL**

Reinstall your body mount bolt and bushing. Lower your body back down to the rear body mount.